

SPLIT

Work Order ID 60685 -

July 19, 2010 11:11:24 AM



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Item ID: D206-555-006

Revision ID:

Item Name: Scuff Plate Fwd RH

Start Date: 7/19/10 Start Qty: 10.00

Required Date: 7/19/10 Req'd Qty: 10.00

Reference:

Accept



Setup

Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

W

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D206-555

Rev C

100



DC

Document Control

DOCUMENT CONTROL

0.00

10-7-20
8

170



Packaging

Packaging

Receive & Inspect for Damage & Matl Certs

0.00

W

10-07-19

190



Small Fab

Small Fab

0.00



=7 M-f 10/07/19

Small Fab

Small Fab

Memo

POLISH TO SHINE

0.00

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Item ID: D206-555-006

Accept



Setup Start



Revision ID:

Item Name: Scuff Plate Fwd RH

Stop



Start Date: 7/19/10 Start Qty: 10.00



Required Date: 7/19/10 Req'd Qty: 10.00



Reference:

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

200



QC

Quality Control

Operation
Description

QC5- Inspect part completeness to step on W/O

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

8/07/20

(x8)

210



Packaging

Packaging

Identify as per dwg & Stock Location: F6121

0.00

10-7-20 8x8

Memo

RE-IDENTIFY AS D206-555-006
USING NEW B/N
PARTS WERE BENT WRONG WAY

0.00

220



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/07/21 JMF

10-7-21

Picklist Print

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Work Order ID: 60685



Parent Item: D206-555-006



Parent Item Name: Scuff Plate Fwd RH

Start Date: 7/19/10

Required Date: 7/19/10

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP C 99.06.29 Returned to Electro Polish DM
IPP Rev:D Now On Waterjet 07-01-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-555-005		Manufactured	No				Each	12.0000		10			

Scuff Plate Fwd LH

Location	Loc Qty	Loc Code
MEZZ	12	
33111	10	
38075	1	
38118	1	

Lk

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 206 L/L 1/L3 SCUFF PLATE, FWD LH	
Job Number	: 33111				
Estimate Number	: 12268				
P.O. Number	:		Part Number	: D206555005	
This Issue	6/25/2007	S.O. No. :	Drawing Number	: D206-555 REV C	
Prsh't Rev.	: NC		Project Number	: N/A	
First Issue	11	Type :	Drawing Revision	: C	
Previous Run	: 32753		Material	:	
Written By	:		Due Date	: 7/10/2007	
Checked & Approved By	: <u>07-06-25</u>		Qty:	10	Um: Each
Comment	: Est C 99 Q6.29 Returned to Electro Polish DM				
	: Est Rev:D Now On Waterjet 07-01-22 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Type Labels as per PPP D206-555-005		
2.0 M304S25GA 304/316 .020" Sheet		
Comment: Qty.: 0.4610 sf(s)/Unit Total : 4.6100 sf(s) 304/316 .020" Sheet Batch: <u>M103504</u>		
3.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D206-555 Dwg Rev: <u>C</u> <u>13/01 07 06 27</u> 07 06 27 Prog Rev: <u>C</u>		
2-Deburr if necessary		
4.0	QC2	SAD 07/08/03 INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
5.0	QC8	SECOND CHECK
Comment: SECOND CHECK		

REFERENCE ONLY

DAHT AEROSPACE LTD	Work Order:	33111
Description: 206 4/L3 SCUFF PLATE FWD LH	Part Number:	D206555005
Inspection Dwg: D206-555 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by: JB MH

Date: 27-06-07

Audited by: ✓

Date: 07/06/27

Prototype Approval:

Date:

Rev	Date	Change
A		New Issue

—

RE | Revised by | Approved

7/M/D

REFERENCE ONLY

H:\FORMS\Quality Assurance\approved QA\FAI revD